

INSTRUCTIONS *and*
PARTS BOOK *for*
U. S. MACHINES



U. S. BLIND STITCH MACHINE CORP.
312 SEVENTH AVENUE ● NEW YORK 1, N. Y.

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I N D E X

Instructions whereby parts are more easily identified.

General Basic Parts — used in 88PB, 88CS, 88CD, 88FP,
88KS, 88G, 88BS, 88BL, 88WB, 108, 118, 78PR, 89,
89-1, 128, 118S, 90.

Pages12 through 29

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When ordering parts, specify Model of machine.

YOU CAN DEPEND ON U. S. SERVICE

Simplicity of construction is the keynote of U. S. Blind Stitch Machines. Every effort has been made to simplify the use of this catalogue so that each machine part can be easily identified.

Seldom does a U. S. Machine get out of order, because of its rugged, uncomplicated construction and the many years of practical experience behind it. Instructions are simply given and if an ordinary amount of knowledge is used, very little mechanical skill is necessary. You are sure to be more than pleased with quantity and quality of production you receive from your U. S. Machines.

IMPORTANT

To assure the proper operation of U. S. Machines, use genuine U. S. Needles only. That is the wise way to avoid trouble and get the best results.

REPLACING NEEDLE

Insert needle into needle lever groove as far as possible and tighten set screw. The needle should bear slightly on the needle guide.

NEEDLE SIZES

- Size #1 Chiffon,orgette, Celanese
- Size #2 Rayon, Hand Rolling, Fine Lingerie
- Size #2½ Silks, Cotton, Light Weight Cloth, Beach Wear, etc.
- Size #3½ Padding and Felling Medium Weight Materials, etc.
- Size #4 Very Heavy Cloth (Overcoats), Heavy Fur Trimmings.
- Size #4½ Extremely Heavy Cloth
- Size #5½ For Carpet Trade Only.

EWB NEEDLES

- Size #4 Gabardine and Any Light Weight Materials (Spring Wear).
- Size #6 Medium Materials (Fall Wear), Uniform Jackets.
- Size #7 Heavy Overcoats.

Each needle has its size stamped on the shank.

Throw Away Dull or Hooked Needle

Good results are obtained only through the use of a sharp needle. While U. S. Needles give extra long service, they do eventually become dull. Then it is wiser to insert a new needle. To take out the old needle, slightly loosen the clamp screw where the needle sets. Before inserting a new needle, turn the Radio Dial Knob to the right a sufficient number of times so the needle is entirely clear of the rib. To insert a new needle, push it up into the groove as far as it can go and tighten the screw, then turn the dial back slowly until you reach the required penetration.

It is easy to operate the Radio Dial Knob which regulates needle penetration. Be sure to read these instructions carefully.

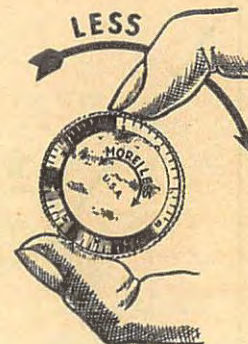
On all Models, except 78 and 90, the dial appears on the face of the machine, to the left of the hand wheel. On 78 and 90, the dial is under the feed frame at the front. Please note that the dial shows the words "MORE — LESS", with arrows pointing to the left for "MORE" and to the right for "LESS".

The dial, of course, must be adjusted to the thickness of the fabric, so that the stitch will be regular and even. If the needle fails to catch on the right side of the material or bottom layer, turn the dial — a little at a time — to the left, as the arrow points to "MORE". Run a few stitches to test. If the needle point goes down too deep and shows too much impression on the right side of the material, turn the dial to the right, as the arrow points to "LESS". Then test until you have the right penetration. Only a little patience is required for skilled adjusting.

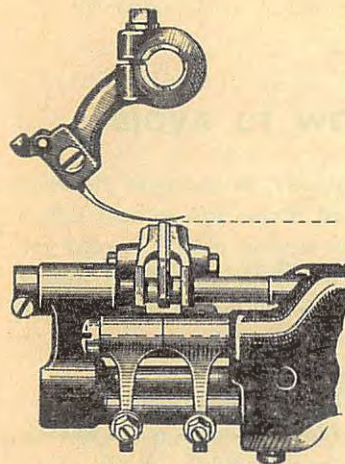
GUIDE for PROPER NEEDLE PENETRATION



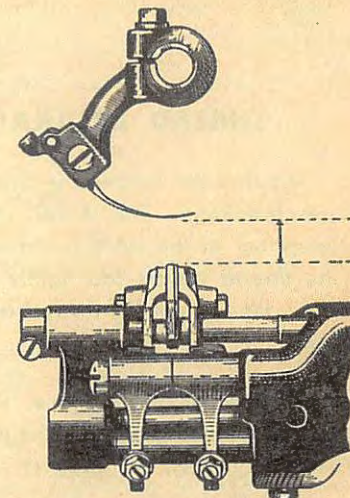
Dial showing "MORE"



Dial showing "LESS"

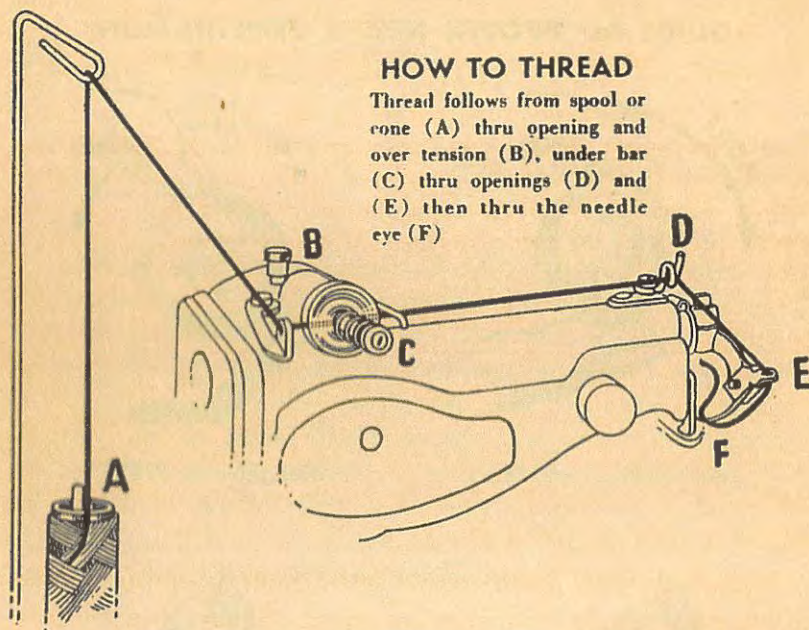


Rib Shaft adjustment
for "MORE"



Rib Shaft adjustment
for "LESS"

Regulating dial controls movement of the rib. By turning dial to "MORE", the rib moves up nearer the needle — for thinner material; by turning dial to "LESS", the rib moves down away from the needle allowing more room for thicker material.



HOW TO THREAD

Thread follows from spool or cone (A) thru opening and over tension (B), under bar (C) thru openings (D) and (E) then thru the needle eye (F)

THREAD BREAKAGE: HOW TO AVOID

See that the machine is threaded properly, as improper threading causes breakage. The thread should feed firmly, but without pull or interruption. If the stitch is loose, turn the tension nut (C) toward you. If the thread travels too tightly shirring the material, or if it breaks, turn the tension nut (C) away from you which will loosen tension of the spring.

After substantial service, the needle will be inclined to cut a sharp edge in the groove of the needle guide, causing thread breakage. When this occurs, we suggest replacing needle guide, #47.

Sometimes thread breakage might be caused by the sharpness or roughness of an improperly finished needle eye. In such a case, always change for a new needle.

Sometimes a groove will be caused in the opening of needle clamp E, by constant thread friction, this also will cause thread breakage, you can avoid this by changing needle clamp (#36.)

(page 8 cont.) Thread Breakage: How to Avoid

The machines used in all regular needle trades such as: Dress, Cloak, Sportswear, Blouse and Trouser bottoms do not demand any special thread. Use the same mercerized thread as is used in regular sewing machines. We recommend, however, a hard finish left twist cotton thread for the men's clothing and the fur trades.

OIL EVERY DAY

Do not fail to oil the right side cups (near the wheel) EVERY DAY. The other oil cups, or open holes on the machine, should be oiled two or three times a week. That is EXTREMELY IMPORTANT especially when the machine is new. When oiling, insert the oil spout firmly.

By observing these simple instructions, you will secure satisfactory results from your machines. Should you run into any trouble, get in touch with us and you will receive prompt assistance.

HAND WHEEL

The hand wheel must always turn away from the operator.

SPEED

The proper speed for the first few months of operation for these machines should be from 2,000 to 2,200 stitches per minute. This is because the machine is new and all working parts are inclined to be tight. After a few months the speed may be advanced to 2,500 stitches per minute. Any speed above this depends upon the ability of the operator to handle the work.

REPLACING LOOPER

Replacing of the looper (part #22) is of utmost importance and the principle is the same on all machines.

Loosen the screw and remove the old looper. Insert new looper in the same slot and turn with fingers so that the looper is straight and the needle enters between the prongs of the looper clearing the looper prongs without touching either one. Then turn hand wheel slowly away from you until the looper reaches the far right side of the presser foot where the looper should clear the needle just in front of the needle eye and needle is under the looper without touching it. Then when looper goes to left side also, see that it clears the needle guide. Tighten looper screw to hold looper in position. Make certain that the looper does not touch the feeder.

If, for some reason, you are not able to adjust the looper in the proper position, note that on the right side of machine is the eccentric block (part #21). Here are three set screws which hold assembly unit of the entire looper in position. By loosening these three screws, you may raise or lower looper to desired position. When the looper is finally in correct position, be sure to tighten the screws again.

REPLACING FEEDER

To replace feeder (part #43), remove only front screw of feed lever and loosen inner screw. Remove the broken or worn feeder from feed lever and replace with new one. After new feeder is in place, move hand wheel away from you to determine that looper clears above feeder; if they do touch, press feeder down with finger until the looper clears and tighten screws on feed lever.

FOR BEST RESULTS

The Belt: See that the belt is not too tight; it should always be tight enough not to slip. If it is loose, remove the hook at one end, shorten the belt and rejoin.

Machine Working Heavily: If the machine runs heavy, or sticks after standing idle for some time, use a little light oil in the oiling places, run the machine slowly, then wipe clean and oil again.

DONT'S

Do not rest on knee lifter. Be sure that the knee does not touch the knee lifter while the machine is in operation.

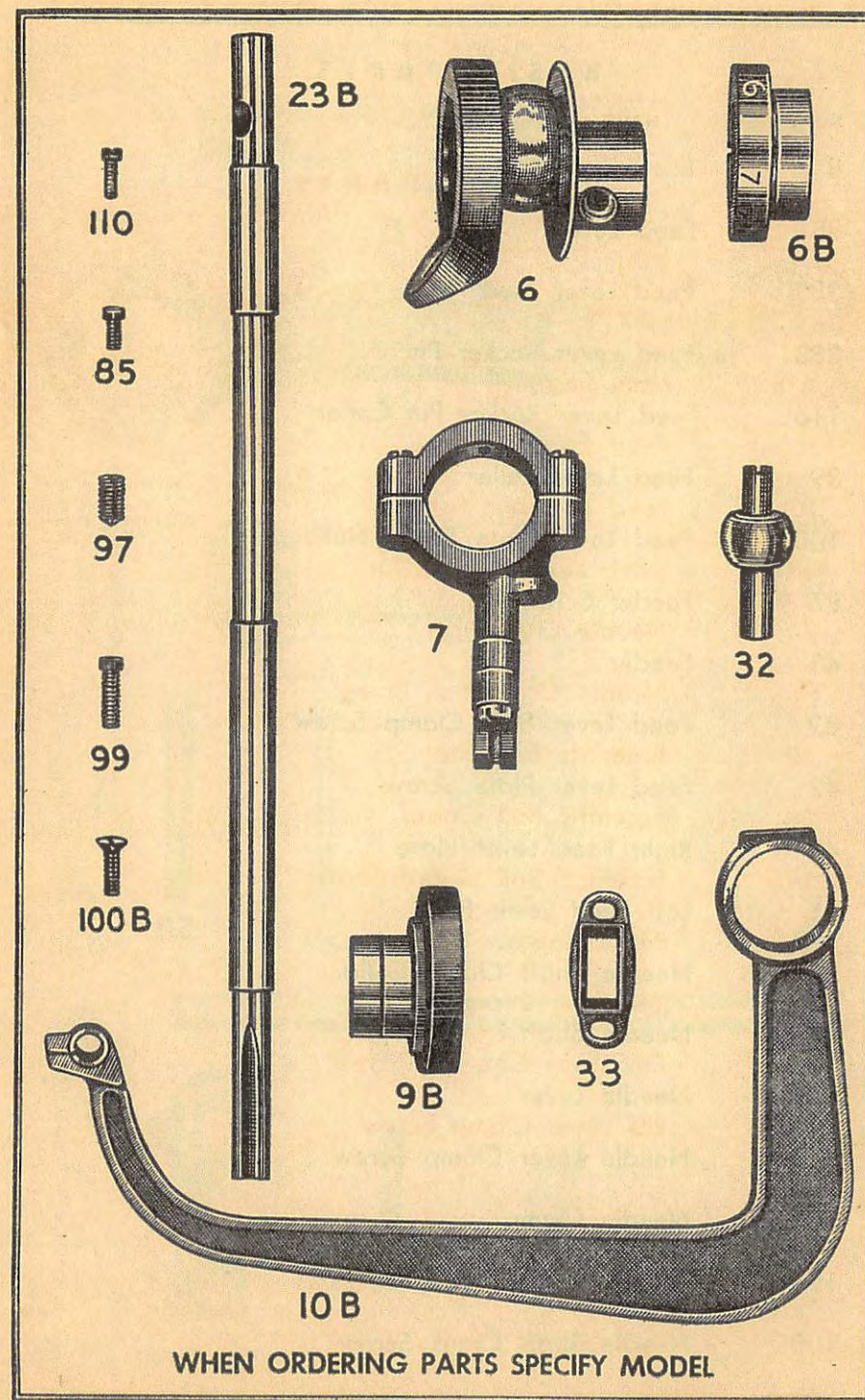
Do not try to help the machine by pulling the fabric, lest you bend the needle. The machine feeds the work without assistance.

When removing the work from the machine, be sure that the needle is out of the cloth.

Do not run the machine without cloth.

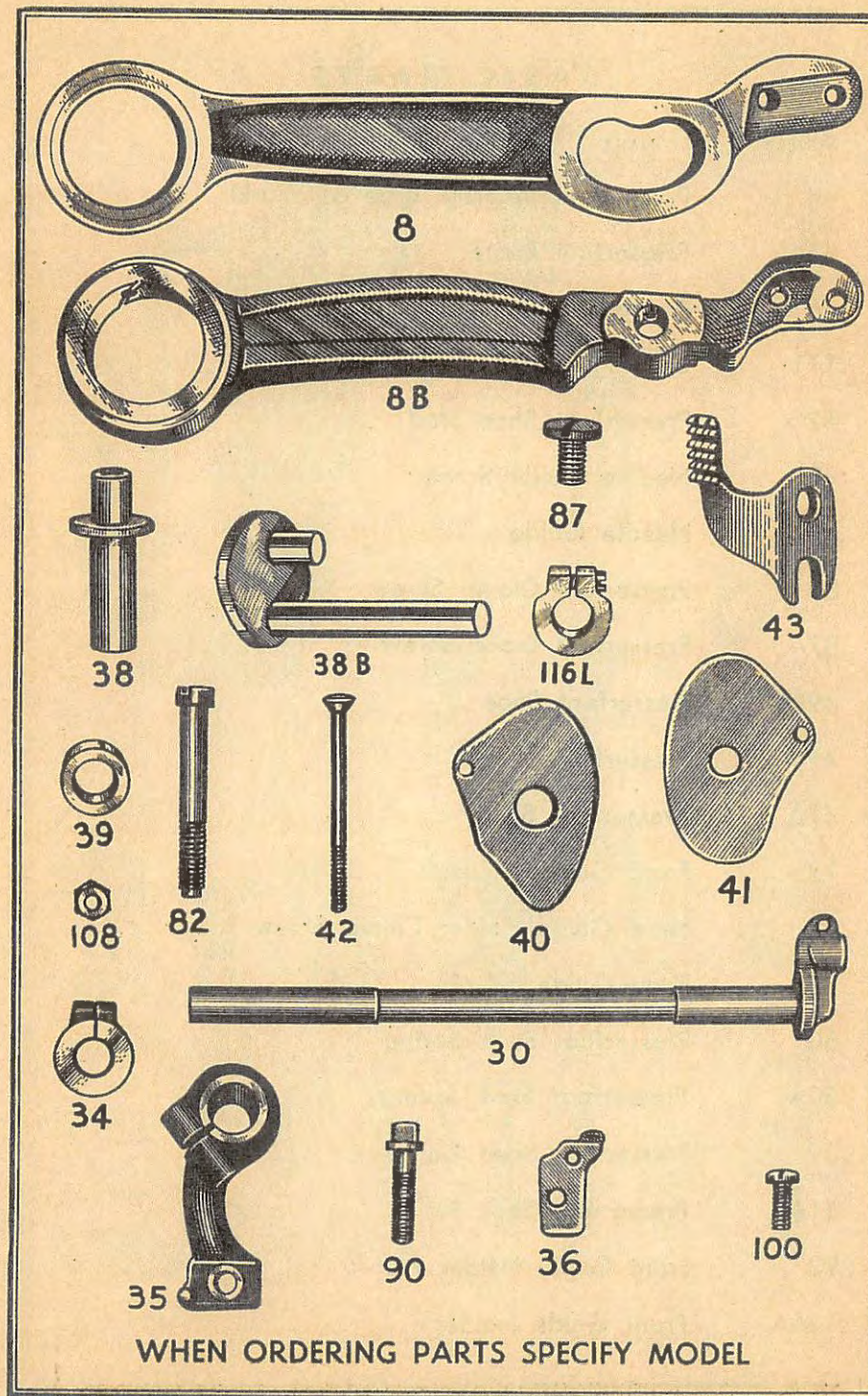
BASIC PARTS

NUMBER	NAME
23B	Main Shaft
6	Feed Eccentric
97	Feed Eccentric Screw
6B	Stitch Regulating Collar
7	Needle Connection
99	Needle Connection Screw
32	Eccentric Ball Stud
33	Eccentric Ball Guard
110	Eccentric Ball Guard Screw
10B	Rib Connection Lever
9B	Rib Lever Eccentric
85	Rib Lever Eccentric Screw
100B	Rib Lever Clamp Screw



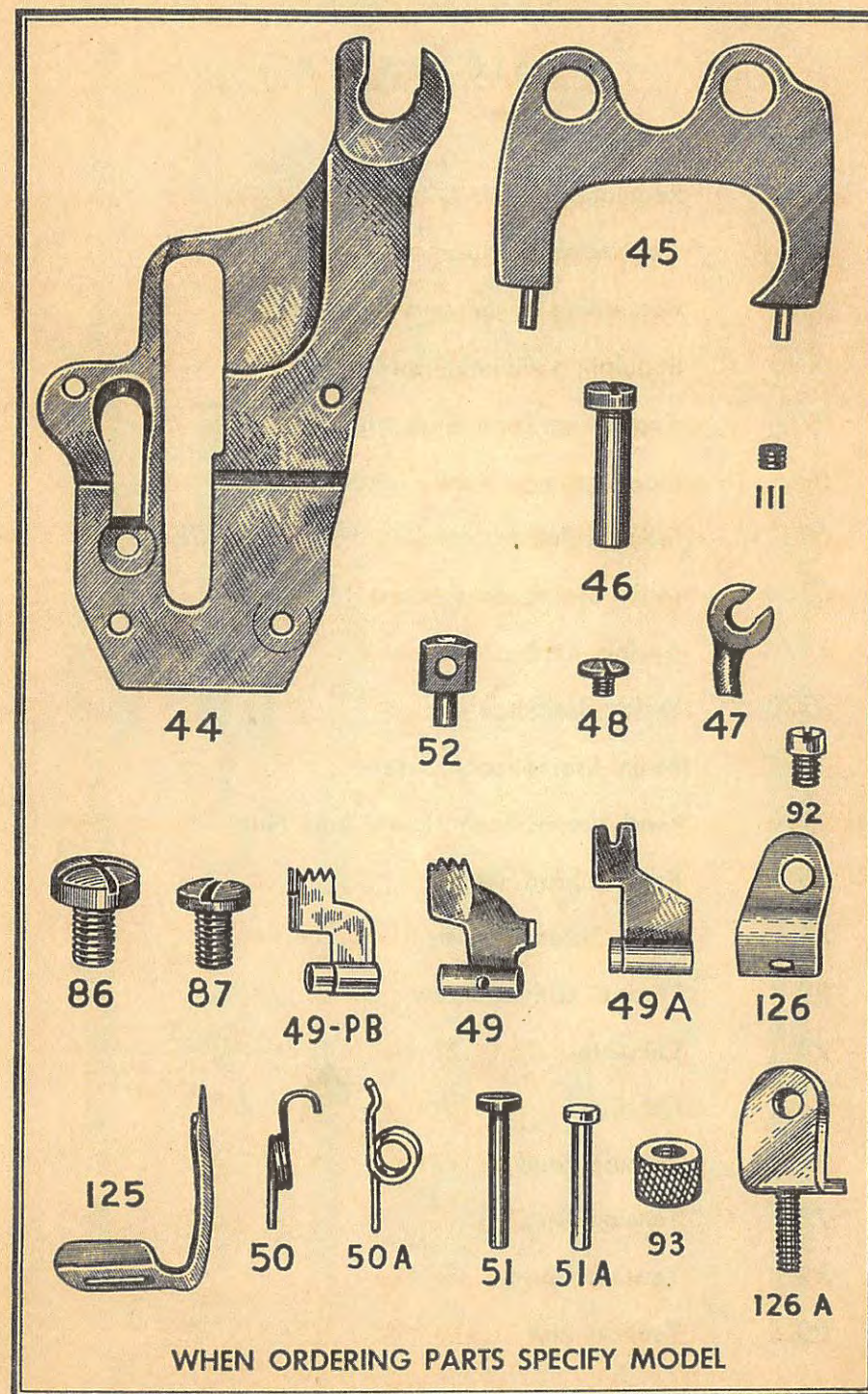
BASIC PARTS

NUMBER	NAME
8	Feed Lever
8B	Feed Lever
38	Feed Lever Stud
38B	Feed Lever Rocker Pin
116L	Feed Lever Rocker Pin Collar
39	Feed Lever Roller
108	Feed Lever Plate Screw Nut
87	Feeder Screw
43	Feeder
82	Feed Lever Stud Clamp Screw
42	Feed Lever Plate Screw
40	Right Feed Lever Plate
41	Left Feed Lever Plate
34	Needle Shaft Clamp Collar
30	Needle Shaft
35	Needle Lever
90	Needle Lever Clamp Screw
36	Needle Clamp
100	Needle Clamp Screw
100	Needle Shaft Crank Screw



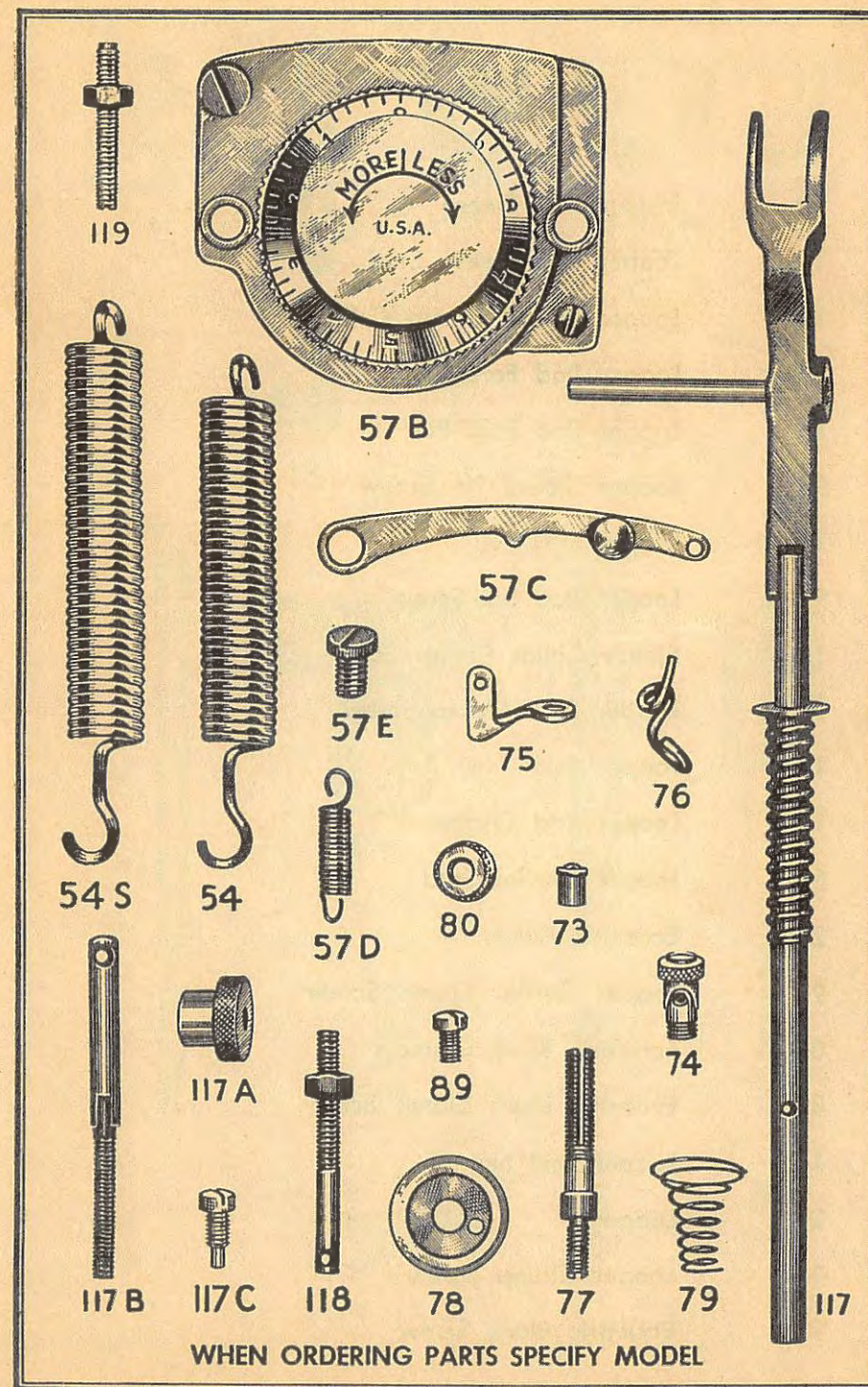
BASIC PARTS

NUMBER	NAME
44	Presserfoot (Specify Type of Work)
45	Presserfoot Brace
46	Presserfoot Eccentric Pin
111	Shoe Pin Holder Screw
52	Presserfoot Shoe Stud
48	Needle Guide Screw
47	Needle Guide
86	Presserfoot Clamp Screw
87	Presserfoot Brace Screw
49PB	Presserfoot Shoe
49	Presserfoot Shoe
49A	Presserfoot Shoe
126	Front Guide Holder
92	Front Guide Holder Clamp Screw
125	Front Guide
50	Presserfoot Shoe Spring
50A	Presserfoot Shoe Spring
51	Presserfoot Shoe Pin
51A	Presserfoot Shoe Pin
93	Front Guide Holder Nut
126A	Front Guide Holder



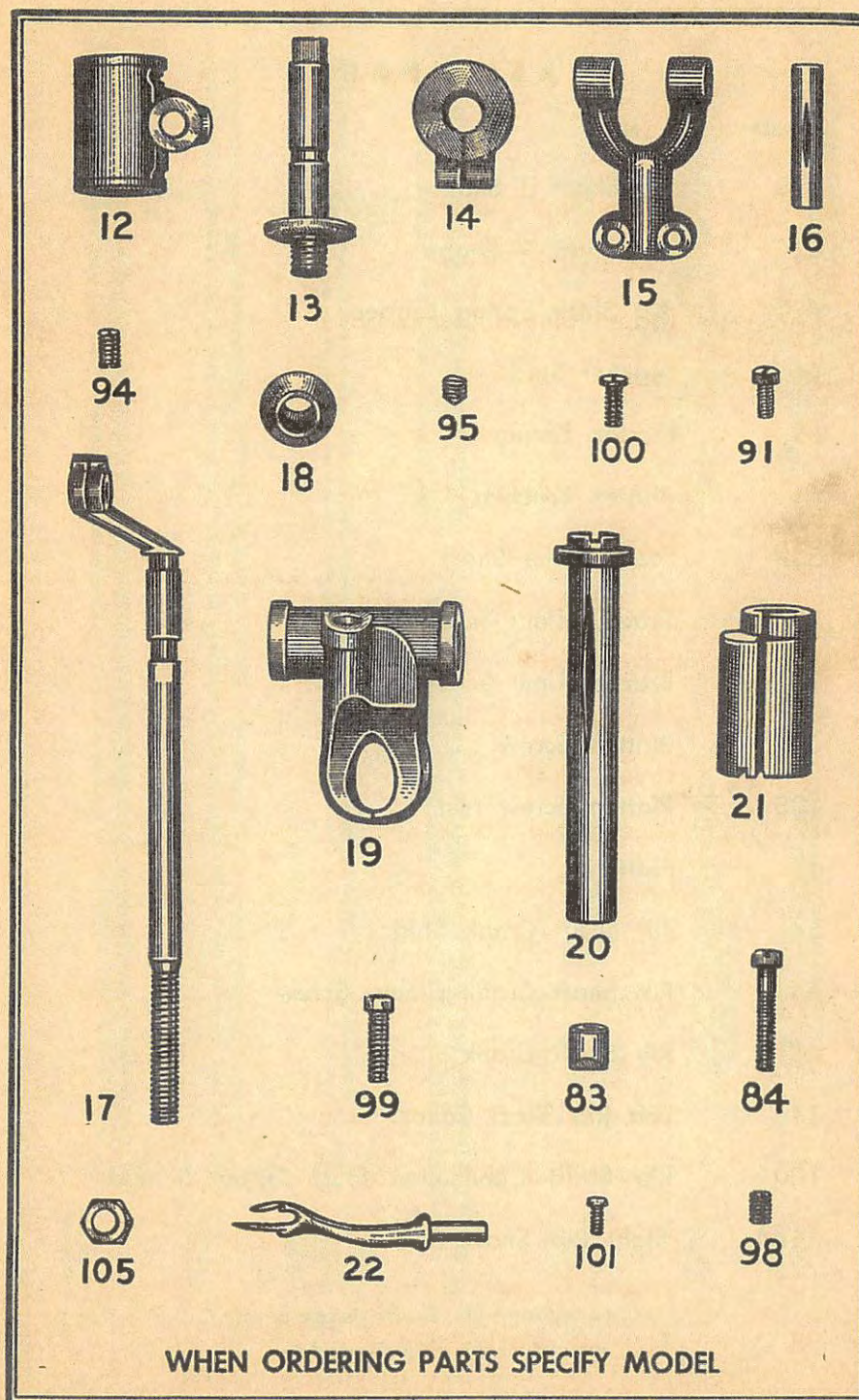
BASIC PARTS

NUMBER	NAME
57B	Regulating Knob
57C	Regulating Plunger
117	Regulating Lever and Knob
57E	Regulating Plunger Screw
57D	Regulating Plunger Spring
54	Main Spring for all standard models
54S	Main Spring for Models; 108; 118; 128
118	Main Spring Screw and Nut
117A	Spring Knob
117B	Spring Link
117C	Main Spring Lock Screw
119	Feed Frame Limit Screw and Nut
75	Rear Thread Guide
76	Front Thread Guide
89	Thread Guide Screw
73	Oil Cup
74	Oil Cup
77	Tension Stud
78	Tension Disc
79	Tension Spring
80	Tension Nut



BASIC PARTS

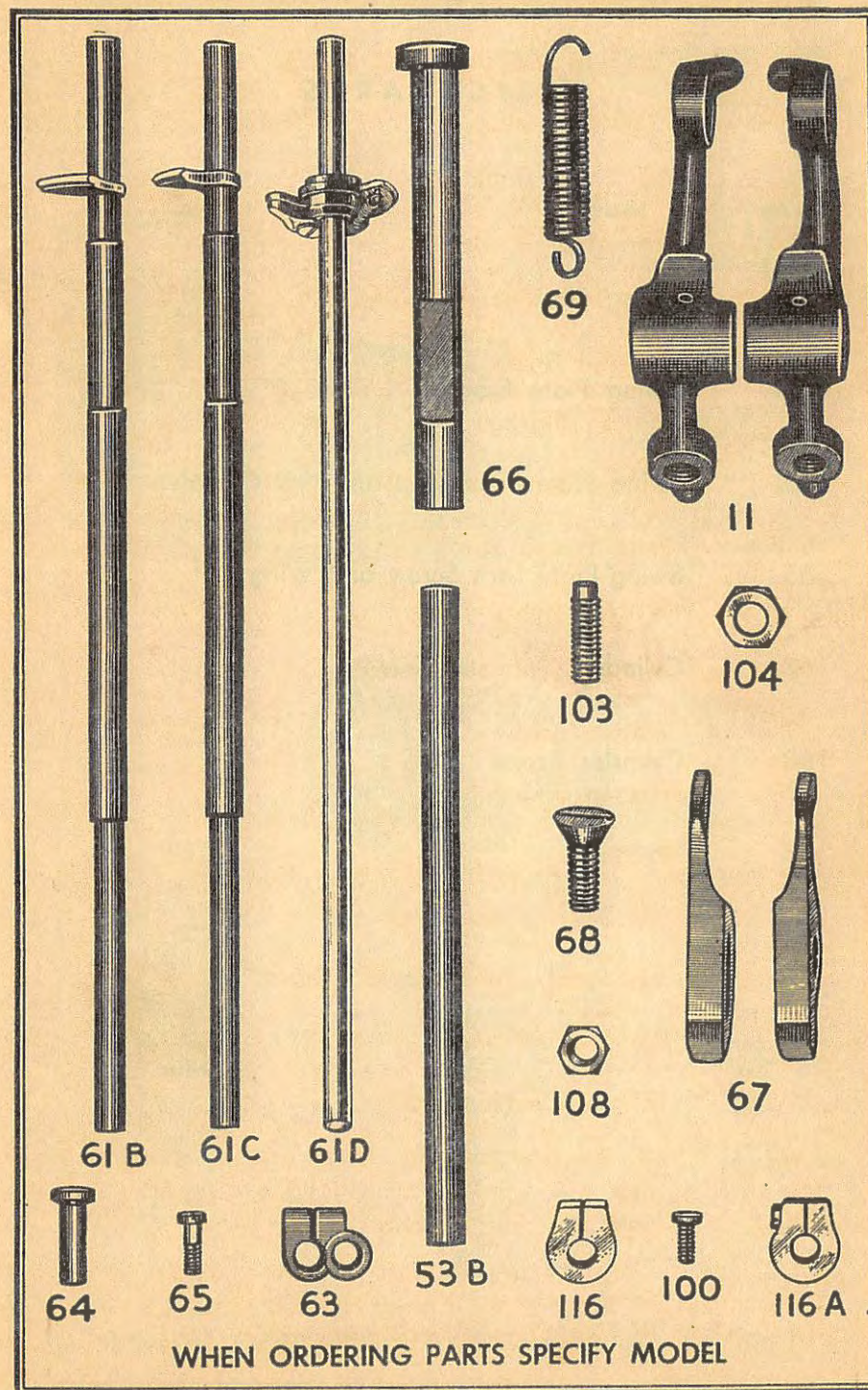
NUMBER	NAME
12	Looper Rod Sleeve
13	Looper Rod Sleeve Stud
14	Looper Sleeve Clamp Collar
15	Looper Rod Fork
16	Looper Rod Fork Pin
94	Looper Sleeve Pin Screw
18	Looper Rod Ball
95	Looper Rod Ball Screw
100	Sleeve Collar Clamp Screw
91	Looper Fork Clamp Screw
17	Looper Rod
19	Looper Rod Carrier
20	Looper Carrier Stud
21	Eccentric Block
99	Looper Carrier Clamp Screw
83	Eccentric Block Clamp
84	Eccentric Block Clamp Screw
105	Looper Rod Nut
22	Looper
101	Looper Clamp Screw
98	Eccentric Block Screw



BASIC PARTS

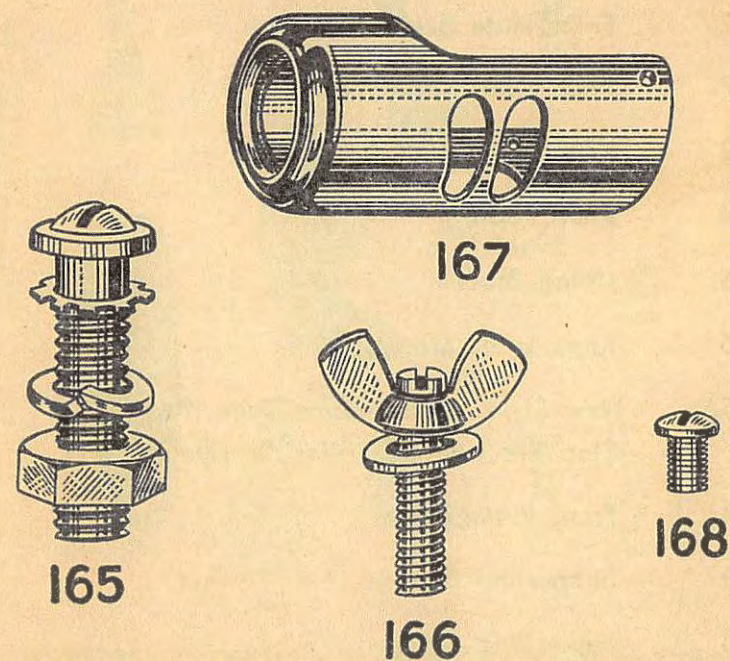
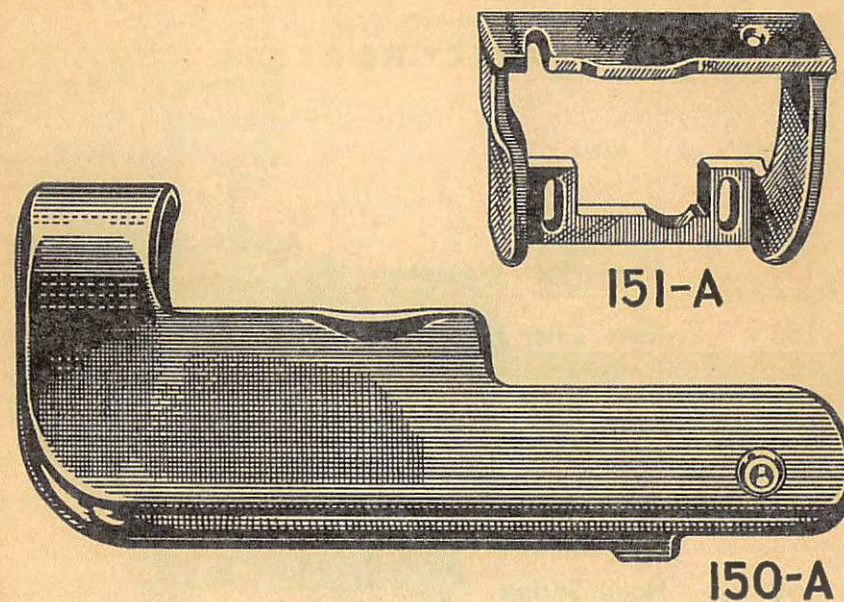
NUMBER	NAME
61B	Rib Shaft U Shape
61C	Rib Shaft V Shape
61D	Rib Shaft Spring Loaded
66	Bracket Stud
69	Platten Spring
11	Platten Brackets
53B	Feed Frame Shaft
103	Bracket Limit Screw
104	Bracket Limit Screw Nut
68	Platten Screw
108	Platten Screw Nut
67	Plattens
64	Rib Shaft Crank Stud
65	Rib Shaft Crank Clamp Screw
63	Rib Shaft Crank
116	Left Rib Shaft Collar
100	Rib Shaft Connection Stud Clamp Screw
116A	Right Rib Shaft Collar

*When ordering Rib Shafts please specify
exact type of work needed for.*



BASIC PARTS

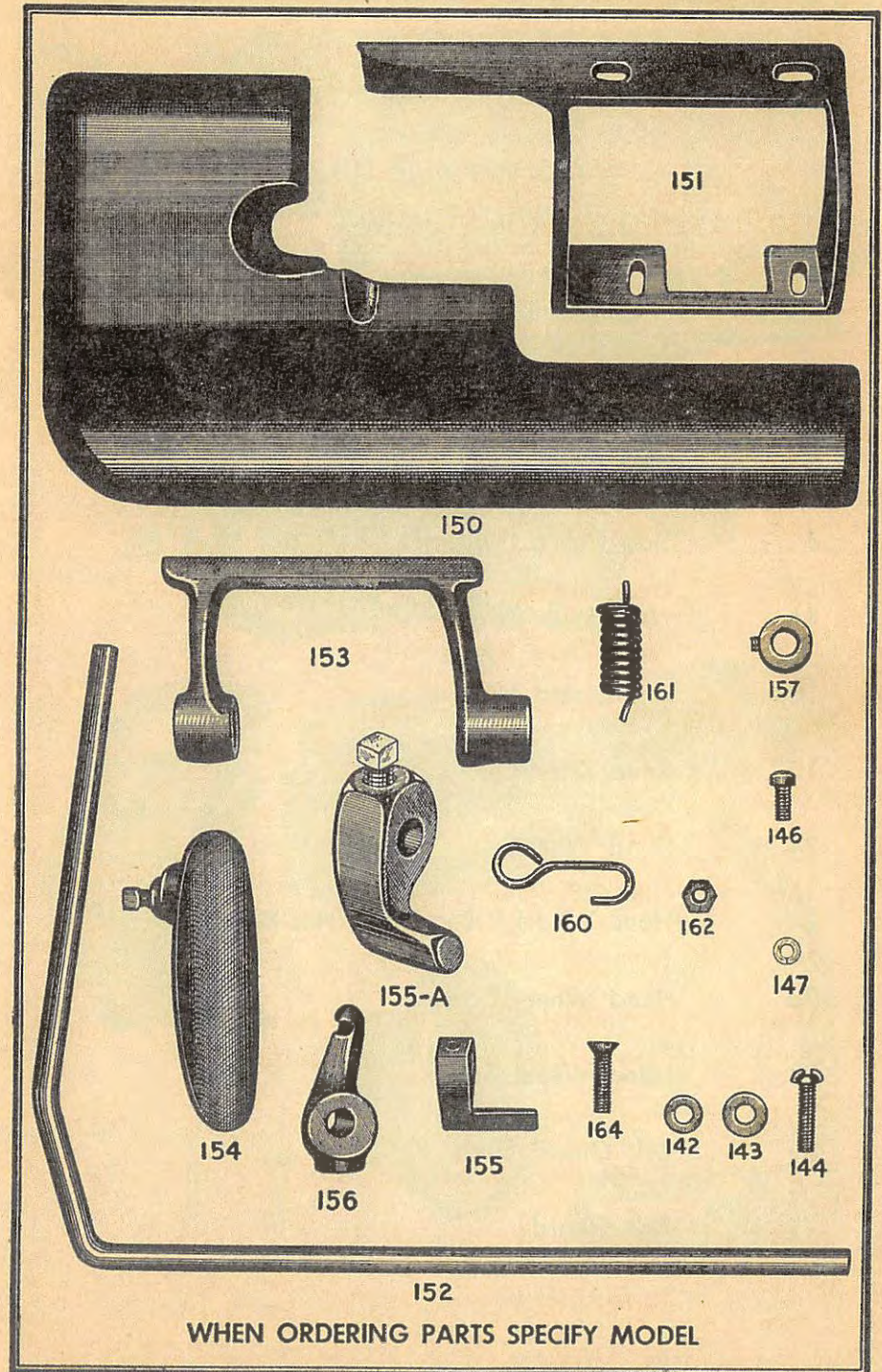
NUMBER	NAME
150A	Swing Plate
151A	Swing Plate Bracket
165	Swing Plate Pivot Stud and Nut Complete
166	Swing Plate Lock Screw and Wing Nut
167	Cylinder
168	Cylinder Screw



WHEN ORDERING PARTS SPECIFY MODEL

BASIC PARTS

NUMBER	NAME
150	Front Plate
151	Front Plate Bracket
153	Knee Lifter Bracket
161	Knee Lifter Supporting Spring
157	Knee Lifter Rod Support Collar
146	Knee Lifter Screw
160	Hook Spring
162	Front Plate Screw Nut
147	Knee Lifter Lock Washer
152	Knee Lifter Rod
154	Knee Pedal
156	Lifting Bracket
155	Knee Lifter Stop Bracket
155A	New Style. Combination Knee Lifter Stop Bracket and Lifting Bracket
164	Front Plate Screw
142	Supporting Bracket Lock Washer
143	Supporting Bracket Washer
144	Supporting Bracket Screw

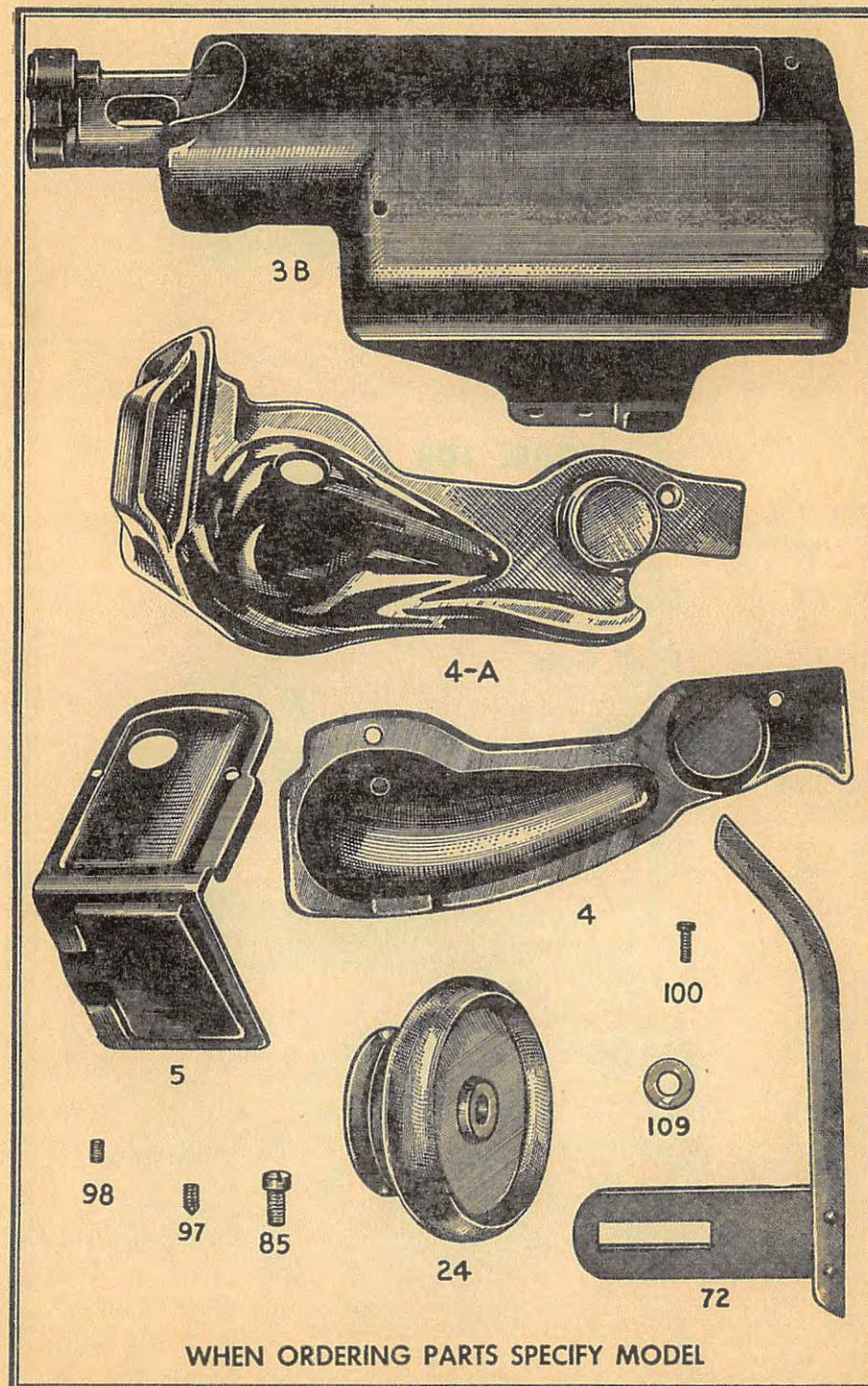


WHEN ORDERING PARTS SPECIFY MODEL

BASIC PARTS

IN ORDERING, BE SURE TO
SPECIFY MODEL

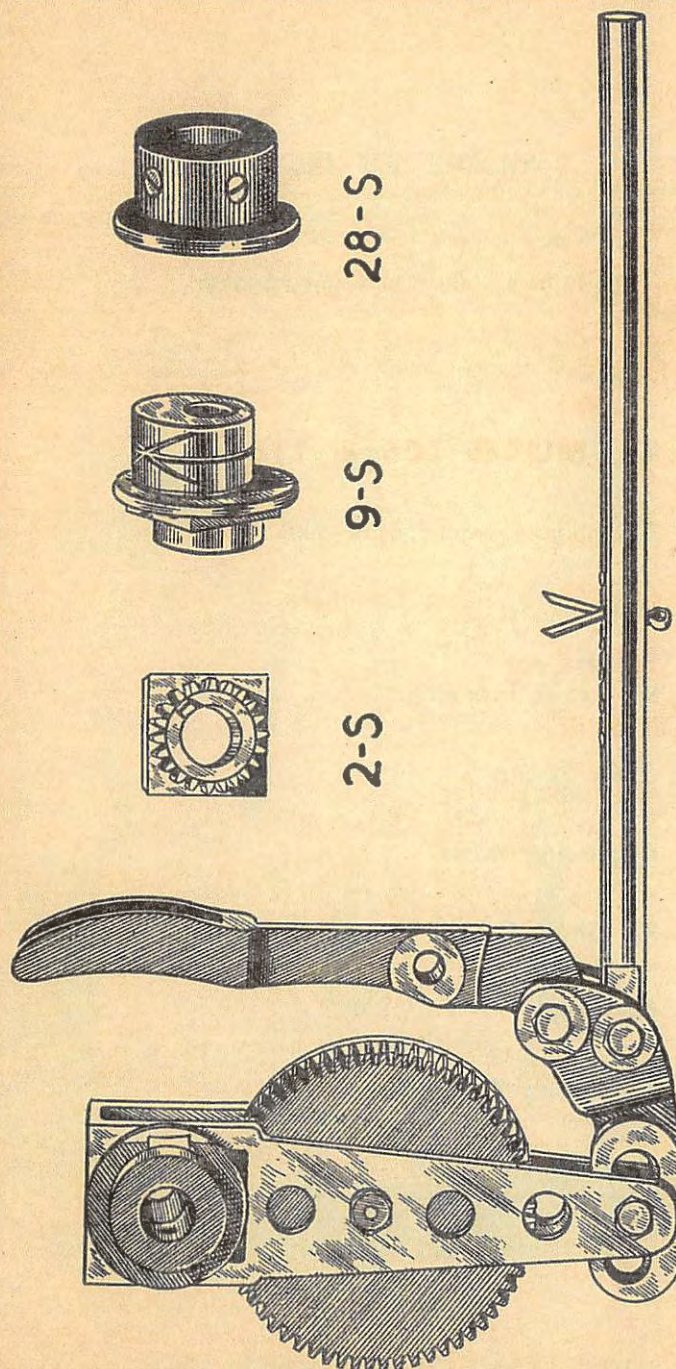
NUMBER	NAME
3B	Feed Frame
5	Back Cover Old Style
4	Side Cover Old Style
4A	New Style Cover
109	Belt Guard Washer
100	Cover Screw
24	Hand Wheel
24V	Hand Wheel V Belt Drive (Not illustrated)
98	Hand Wheel Screw
97	Hand Wheel Screw
85	Belt Guard Screw
72	Belt Guard



WHEN ORDERING PARTS SPECIFY MODEL

MODEL 108 & 118

NUMBER	NAME
1-S	Skip Stitch Gears Complete
2-S	Small Gear
9-S	Eccentric
28-S	Clamping Collar



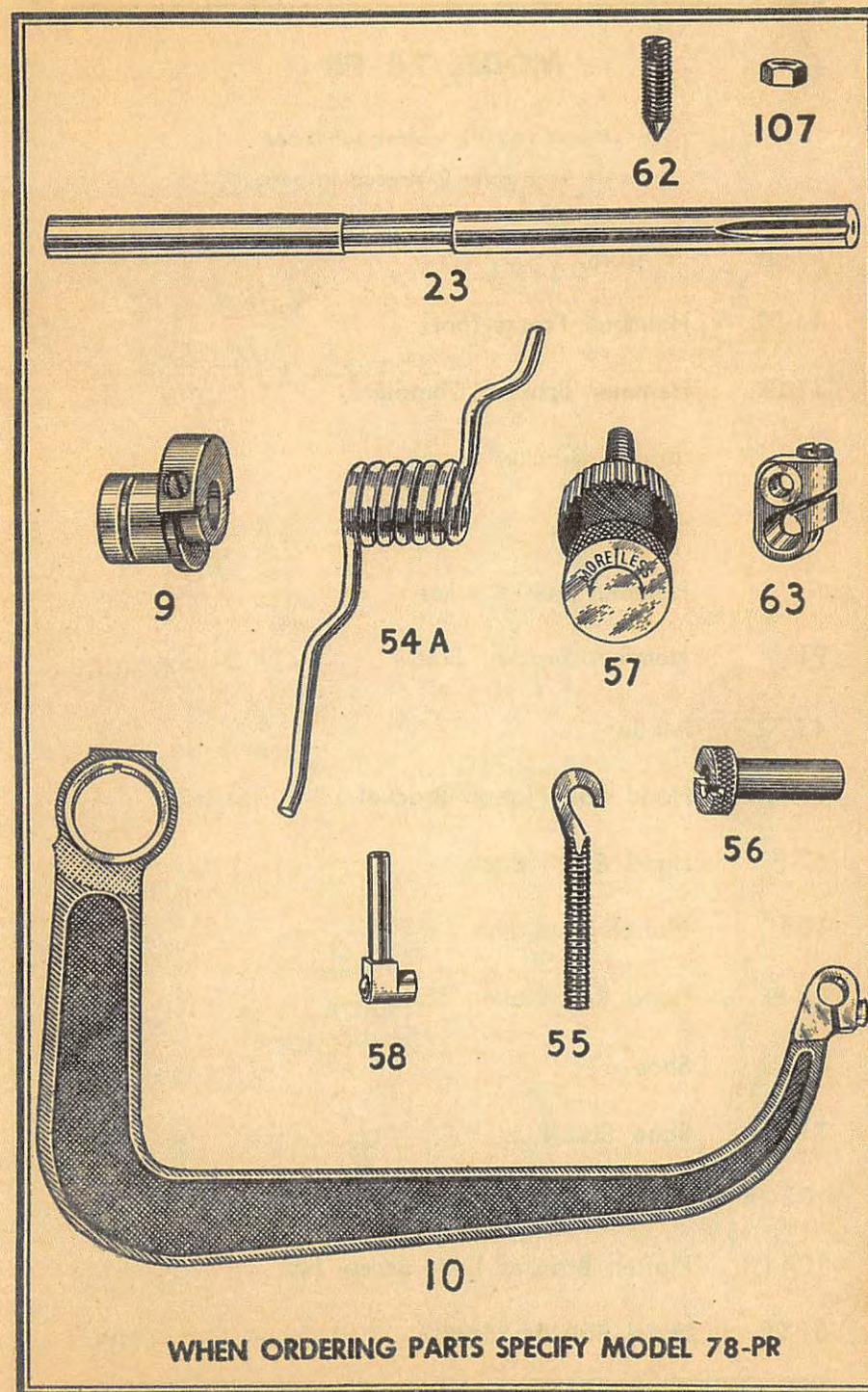
1-S COMPLETE

WHEN ORDERING PARTS SPECIFY MODEL 108 or MODEL 118

MODEL 78 PR

(If part you are looking for is not
shown here, refer to preceding pages)

NUMBER	NAME
62	Rib Shaft Center Screw
107	Rib Shaft Center Screw Nut
23	Main Shaft
9	Rib Lever Eccentric
54A	Main Spring
57	Regulating Knob
63	Rib Shaft Crank
10	Rib Lever
58	Regulating Knob Plunger
55	Main Spring Hook
56	Main Spring Hook Nut

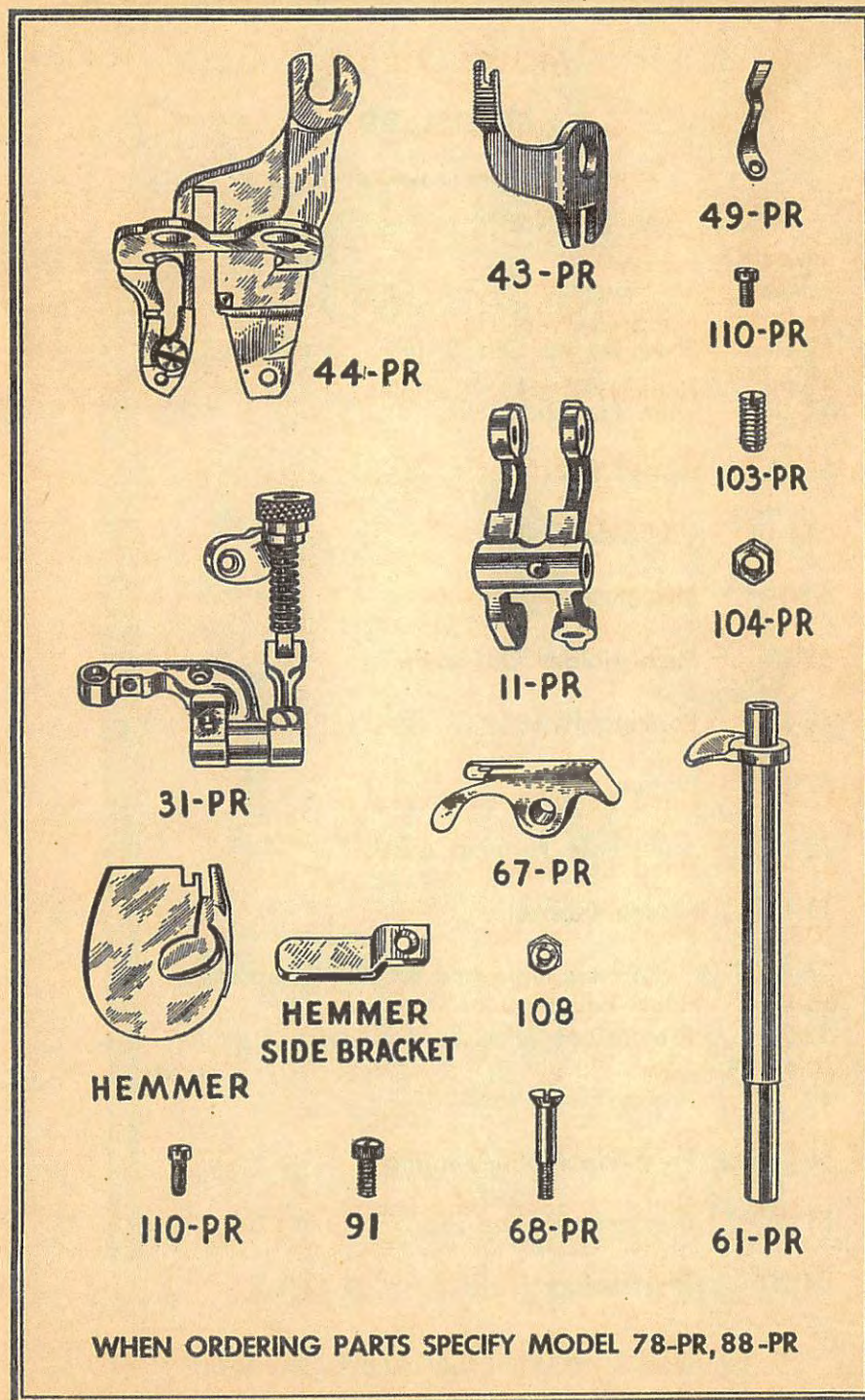


WHEN ORDERING PARTS SPECIFY MODEL 78-PR

MODEL 78 PR

(If part you are looking for is not
shown here, refer to preceding pages)

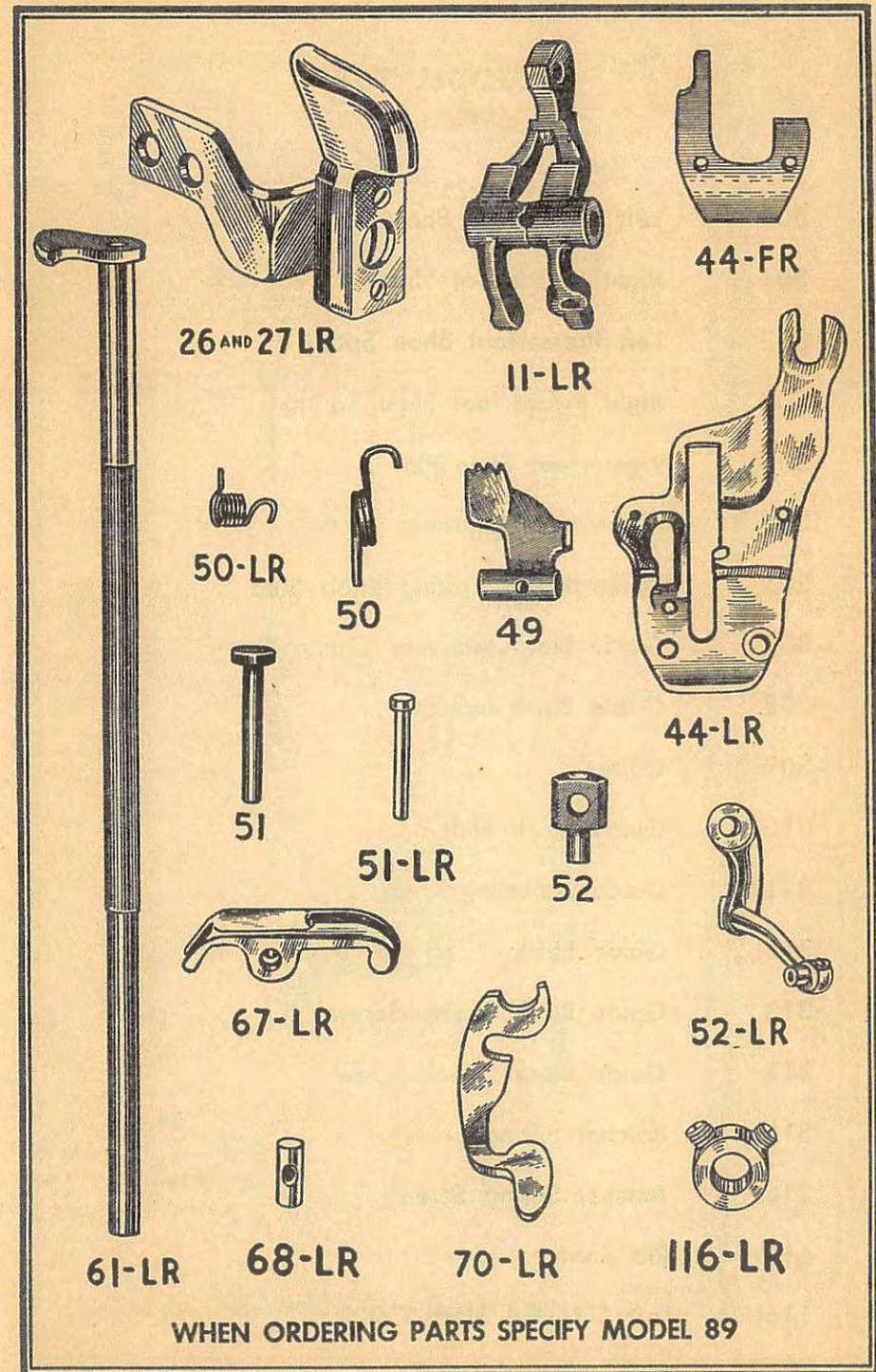
NUMBER	NAME
44-PR	Handroll Presserfoot
31-PR	Hemmer Bracket Complete
110-PR	Bridge Bracket Screw
	Hemmer
	Hemmer Side Bracket
91	Hemmer Bracket Screw
43-PR	Feeder
11-PR	Hand Roll Platten Bracket
67-PR	Hand Roll Platten
108	Platten Stud Nut
68-PR	Hand Roll Platten Stud
49-PR	Shoe
110-PR	Shoe Screw
103-PR	Platten Bracket Limit Screw
104-PR	Platten Bracket Limit Screw Nut
61-PR	Hand Roll Rib Shaft



MODEL 89

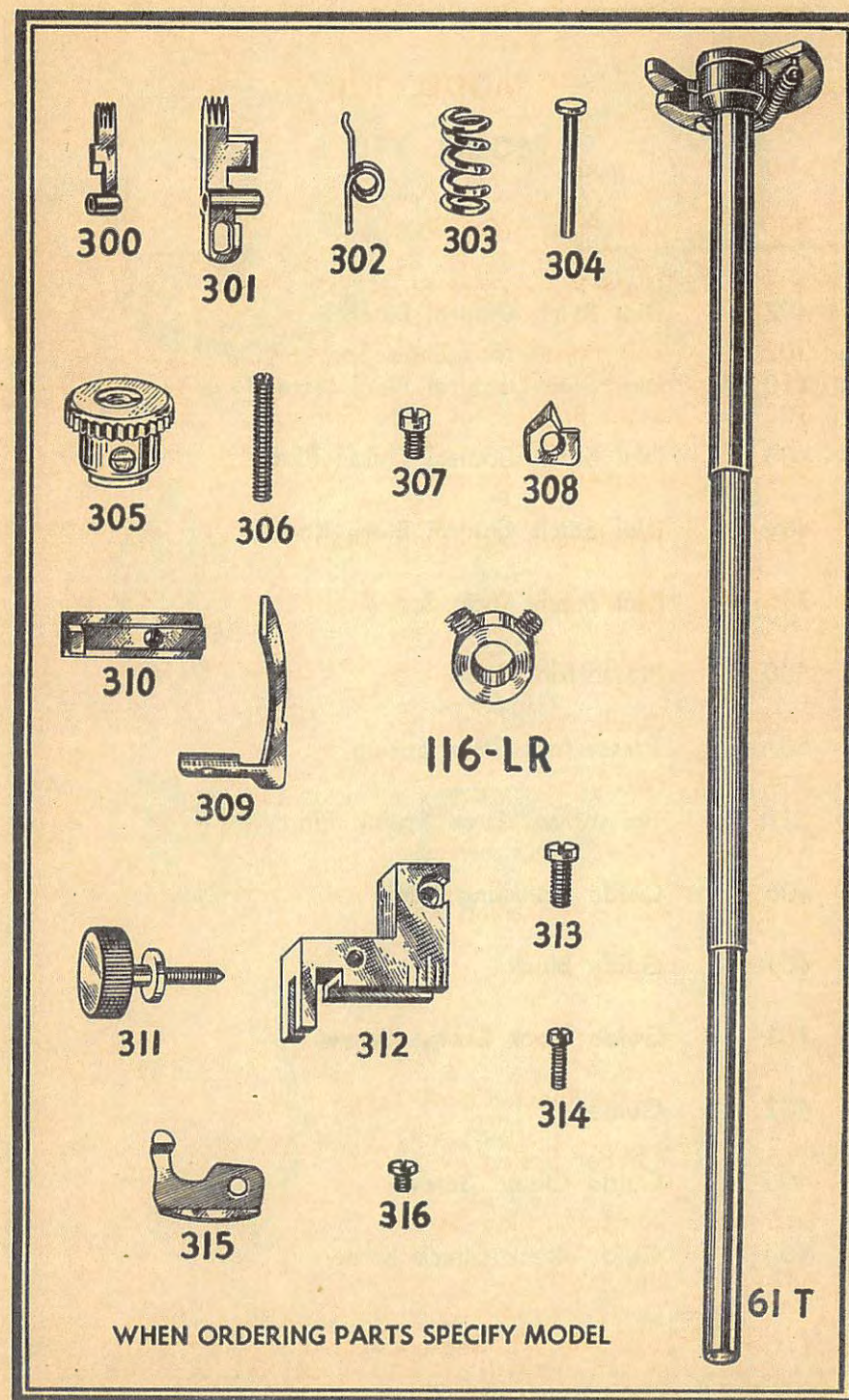
(If part you are looking for is not
shown here, refer to preceding pages)

NUMBER	NAME
50-LR	Shoe Spring Old Style
51-LR	Shoe Pin Old Style
68-LR	Platten Pin
116-LR	Left Side Collar
61-LR	Rib Shaft </td
52-LR	Shoe Holder Old Style
44-FR	Forming Plate
67-LR	Platten
70-LR	Adjustable Forming Bracket
11-LR	Platten Bracket
26 & 27-LR	Forming Nose and Bracket Complete
52	Presserfoot Shoe Stud
49	Presserfoot Shoe
50	Presserfoot Shoe Spring
51	Presserfoot Shoe Pin
44-LR	Presserfoot



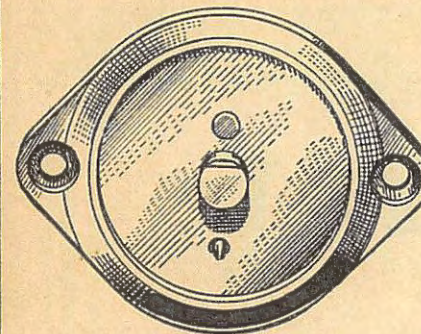
MODEL 128

NUMBER	NAME
300	Left Presserfoot Shoe
301	Right Presserfoot Shoe
302	Left Presserfoot Shoe Spring
303	Right Presserfoot Shoe Spring
304	Presserfoot Shoe Pin
305	Penetration Adjusting Knob
306	Penetration Adjusting Knob Stud
307	Guide Block Indicator Clamp Screw
308	Guide Block Indicator
309	Guide
310	Guide Block Slide
311	Guide Adjusting Knob
312	Guide Block
313	Guide Block Clamp Screw
314	Guide Block Check Screw
315	Ratchet Spring
316	Ratchet Spring Screw
61T	Rib Shaft
116LR	Left Side Rib Shaft Collar



MODEL 118 S

NUMBER	NAME
407	Dial Stitch Control Block
410	Dial Stitch Control Block Screw
408	Dial Stitch Control Guide Plate
409	Dial Stitch Control Block Knob
94	Dial Stitch Knob Screw
400	Presserfoot Shoe
50A	Presserfoot Shoe Spring
51A	Presserfoot Shoe Spring Pin
406	Guide Adjusting Knob
401	Guide Block
403	Guide Block Clamp Screw
402	Guide
405	Guide Clamp Screw
404	Guide Block Check Screw



407



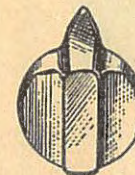
408



410



50A



409



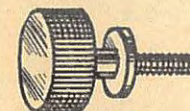
94



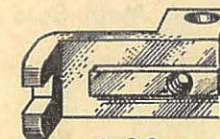
400



51A



406



401



403



402



405

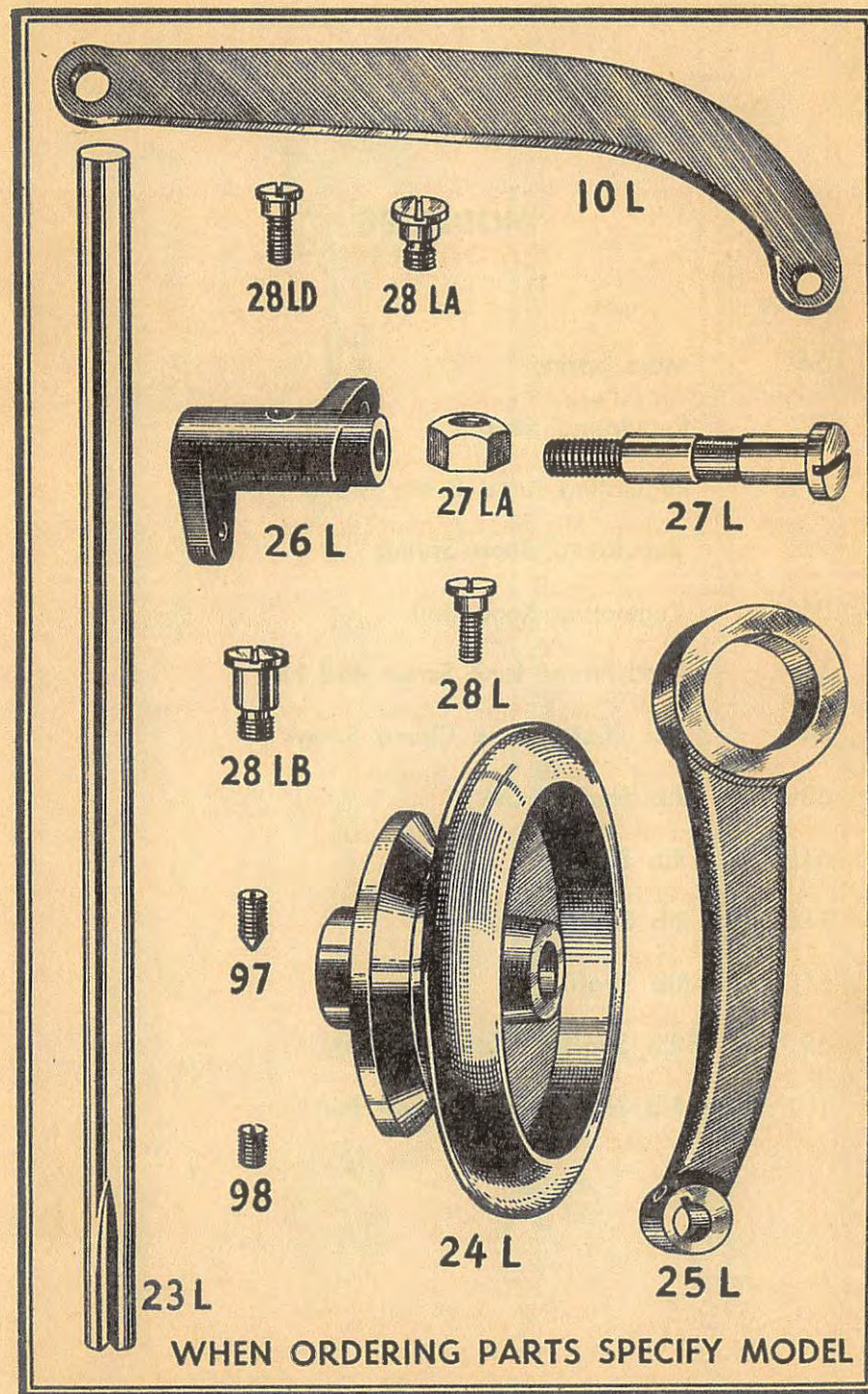


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WHEN ORDERING PARTS SPECIFY MODEL

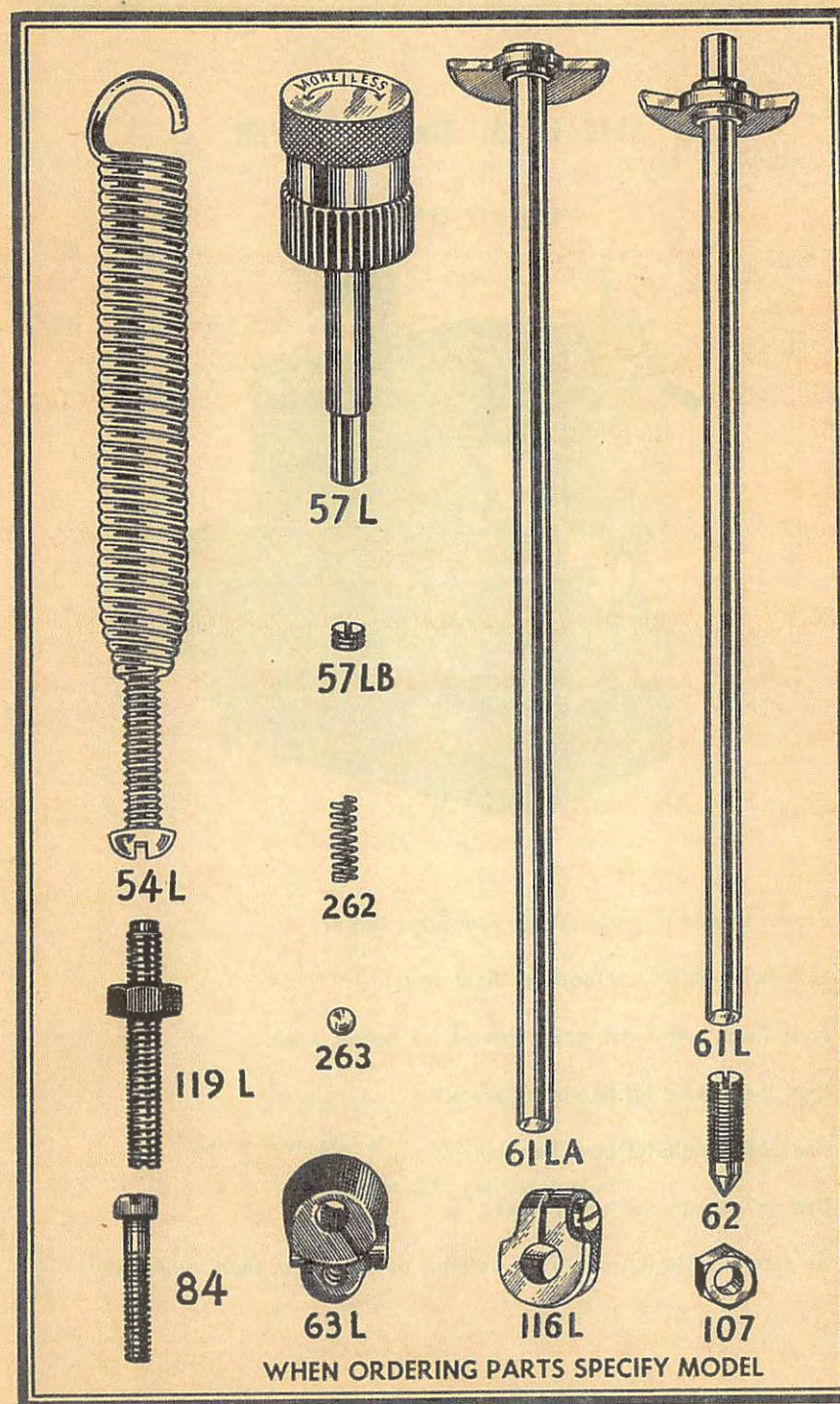
MODEL 90

NUMBER	NAME
10L	Rib Shaft Connecting Link
28LD	Upper Rib Shaft Connecting Link Stud
28LA	Lower Rib Shaft Connecting Link Stud
23L	Main Shaft
26L	Bell Crank
27L	Bell Crank Main Stud
27LA	Bell Crank Main Stud Nut
28LB	Bell Crank Drive Lever Stud
28L	Rib Shaft Crank Stud
24L	Hand Wheel
25L	Rib Shaft Drive Lever
97	Hand Wheel Screw
98	Hand Wheel Screw

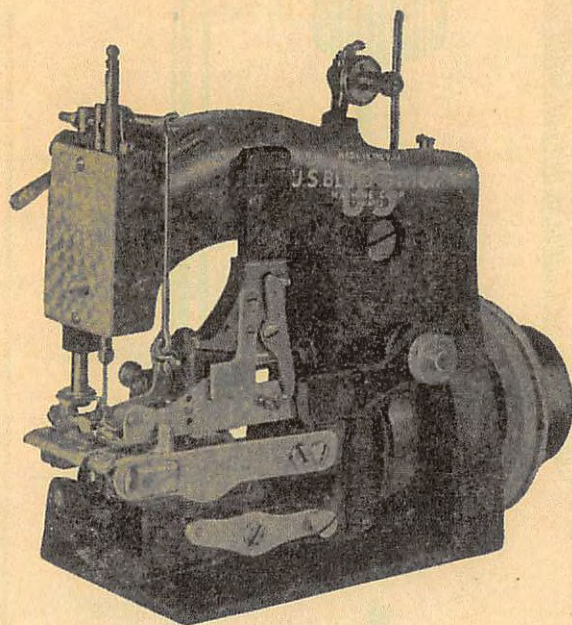


MODEL 90

NUMBER	NAME
54L	Main Spring
57L	Regulating Knob
57LB	Regulating Knob Screw
262	Regulating Knob Spring
263	Regulating Knob Ball
119L	Feed Frame Limit Screw and Nut
84	Rib Shaft Crank Clamp Screw
63L	Rib Shaft Crank
61LA	Rib Shaft
116L	Rib Shaft Collar
61L	Rib Shaft
62	Rib Shaft Center Screw
107	Rib Shaft Center Screw Nut



THE U. S. EDGE BASTER



Proper thread is important on your Edge Baster.

Left Twist #30-3 thread for light work.

Four Cord Left Twist #24 thread for heavy work.

Use #4 needle for fine tropical work.

Use #6 needle for medium work.

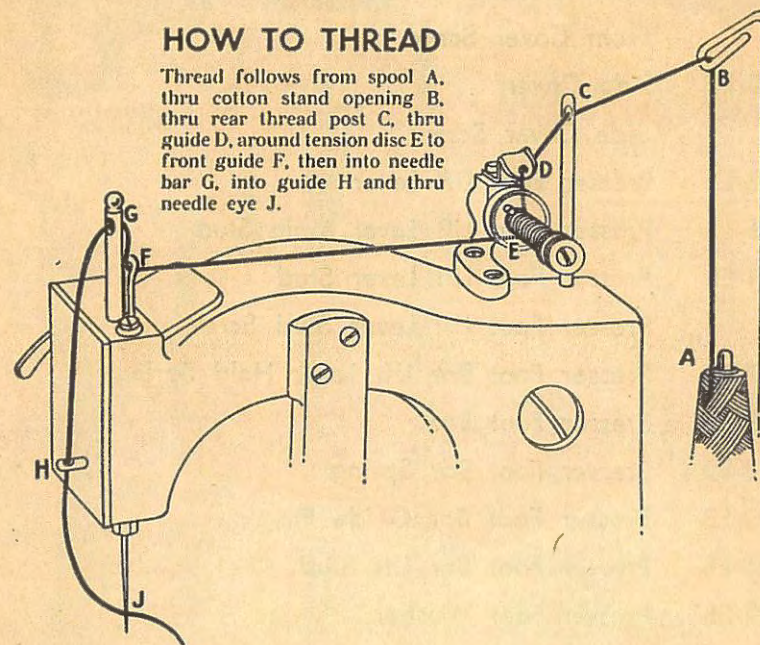
Use #7 needle for heavy work.

Be sure needle is pushed up as high as it will go, then tighten nut.

U.S. EDGE BASTER

HOW TO THREAD

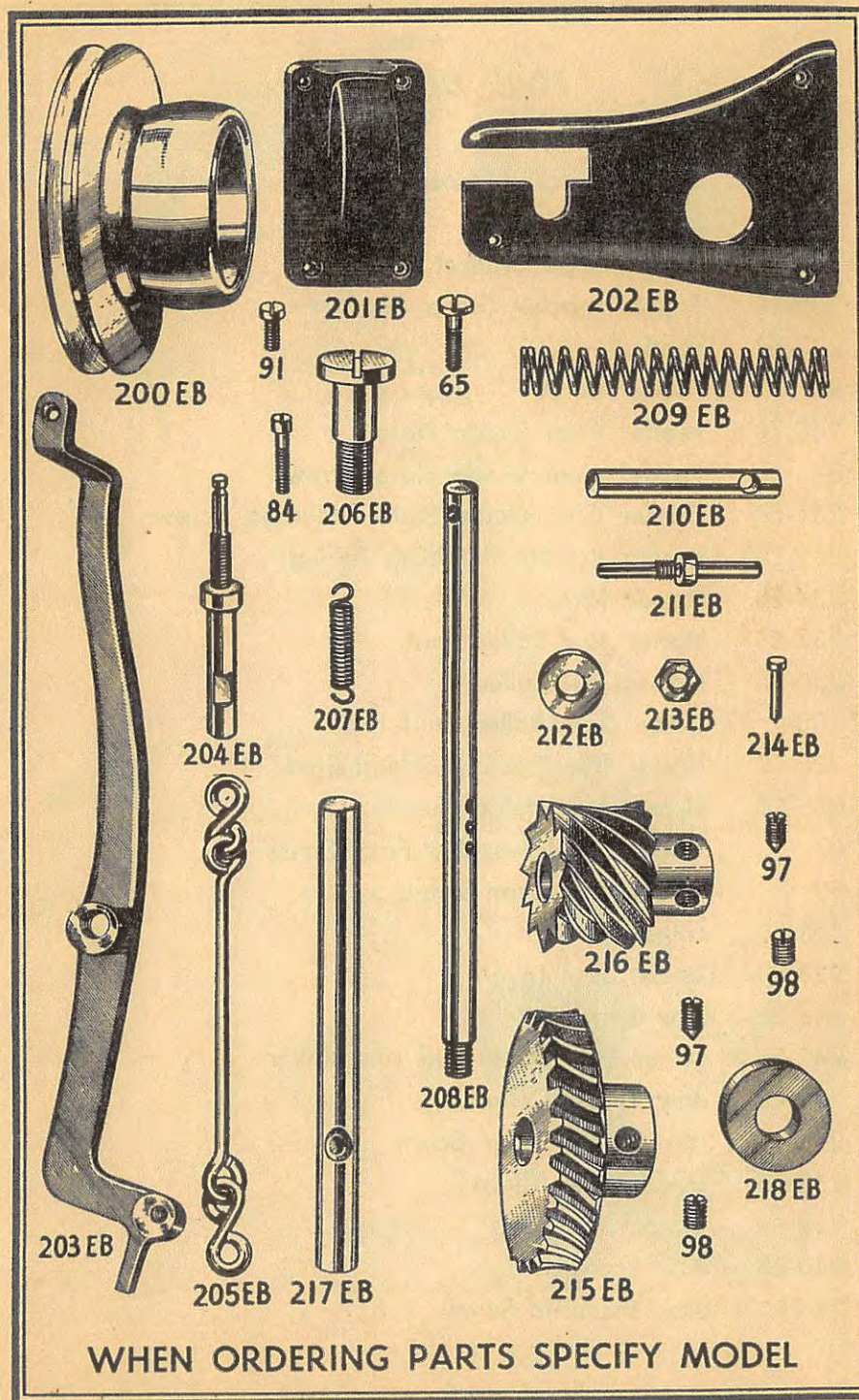
Thread follows from spool A, thru cotton stand opening B, thru rear thread post C, thru guide D, around tension disc E to front guide F, then into needle bar G, into guide H and thru needle eye J.



See that the machine is threaded properly, as improper threading causes breakage. The thread should feed firmly, but without pull or interruption.

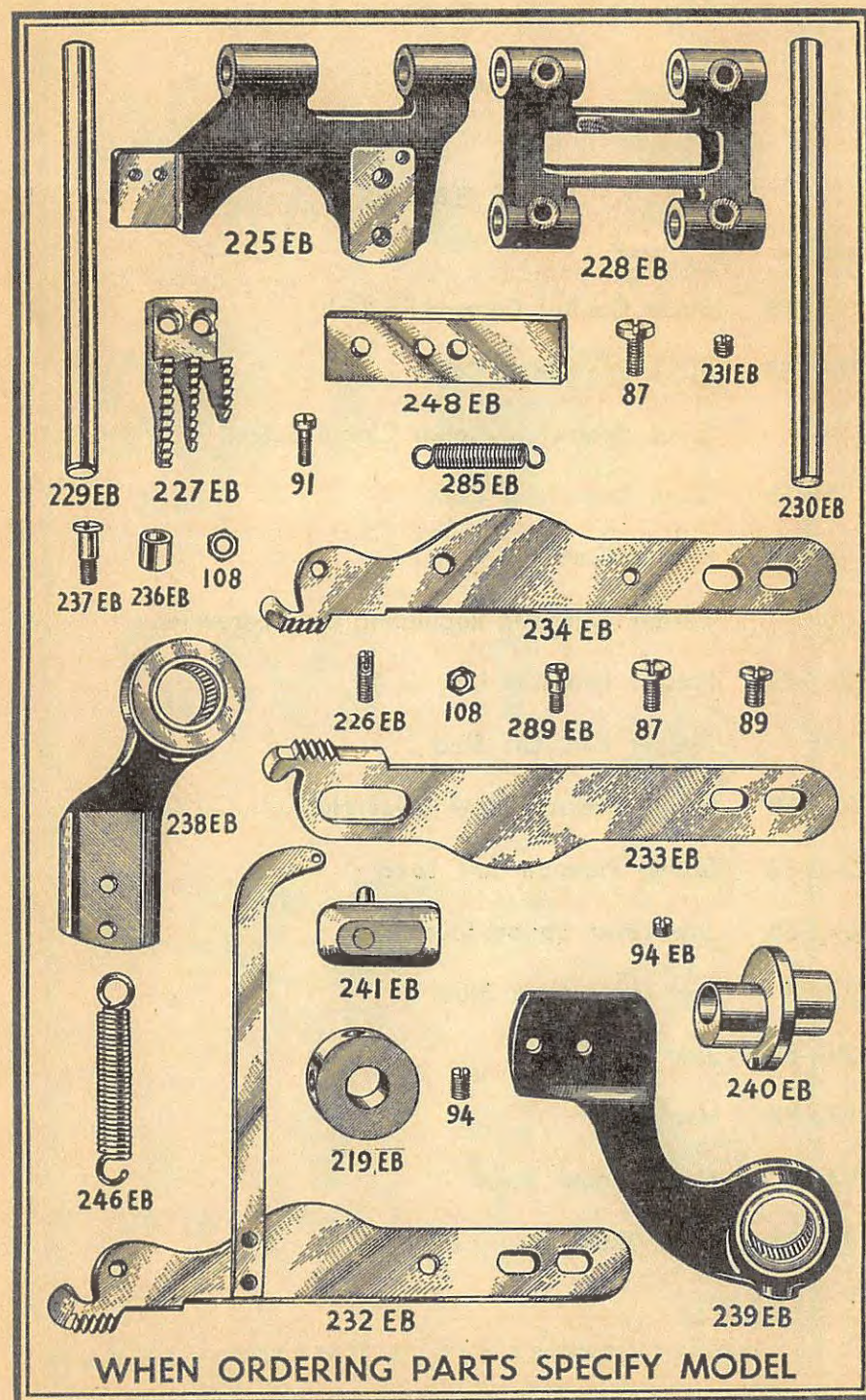
EDGE BASTER

NUMBER	NAME
200-EB	Hand Wheel
201-EB	Front Cover
91	Front Cover Screw
202-EB	Side Cover
65	Side Cover Screw
203-EB	Presser Foot Lift Lever
206-EB	Presser Foot Lift Lever Main Stud
204-EB	Presser Foot Lift Lever Stud
84	Presser Foot Lift Lever Stud Screw
207-EB	Presser Foot Bar Lift Lever Hold Spring
208-EB	Presser Foot Bar
209-EB	Presser Foot Bar Spring
210-EB	Presser Foot Bar Guide Pin
211-EB	Presser Foot Bar Lift Stud
212-EB	Presser Foot Washer
213-EB	Presser Foot Bar Nut
214-EB	Presser Foot Bar Spring Pin
216-EB	Steel Worm Pinion
97	Steel Worm, Bronze Wheel & Hand Wheel Screw
98	Steel Worm, Bronze Wheel & Hand Wheel Screw
215-EB	Bronze Worm Wheel
218-EB	Thrust Steel Washer
205-EB	Connecting Link
217-EB	Steel Worm Pinion Shaft



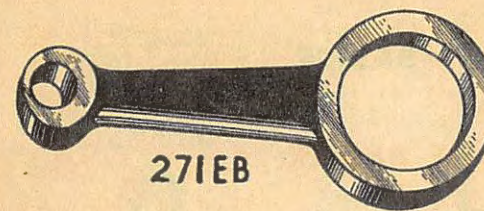
EDGE BASTER

NUMBER	NAME
229-EB	Toggle Bracket Upper Shaft
225-EB	Feed Bracket
228-EB	Feed Toggle Bracket
230-EB	Toggle Bracket Lower Shaft
227-EB	Feeder
91	Feeder Screw
248-EB	Feeder Cam Guide Plate
87	Feeder Cam Guide Plate Screw
231-EB	Feeder Cam Guide Plate Adjusting Screw
285-EB	Feeder Bracket Retaining Spring
234-EB	Upper Jaw
237-EB	Upper Jaw Roller Stud
236-EB	Upper Jaw Roller
108	Upper Jaw Roller Stud Nut
226-EB	Upper Jaw Pressure Spring Stud
289-EB	Upper Jaw Holder Screw
87	Upper and Lower Jaw Front Screw
89	Upper Jaw Rear Screw
233-EB	Lower Jaw
238-EB	Upper Jaw Lever
246-EB	Jaw Spring
241-EB	Lower Jaw Plate Stud and Roller
219-EB	Jaw Thrust Collar
94	Jaw Thrust Collar Screw
232-EB	Upper Jaw (Cloaks)
239-EB	Lower Jaw Lever
240-EB	Jaw Eccentric
94-EB	Jaw Eccentric Screw

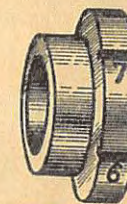


EDGE BASTER

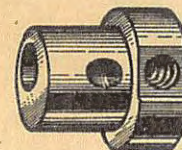
NUMBER	NAME
271-EB	Stitch Control Connecting Link
270-EB	Stitch Regulating Collar
84	Stitch Regulating Collar Clamp Screw
268-EB	Stitch Regulating Cam
269-EB	Feeder Cam
98	Feeder Cam and Regulating Cam Screw
267-EB	Presser Foot Lift Link
28S	Presser Foot Lift Stud
245-EB	Spring Pressure Jaw Lever Hub
242-EB	Spring Pressure Jaw Lever
243-EB	Jaw Lever Spring Stud
28-EB	Jaw Lever Main Stud
244-EB	Jaw Lever Knob
274-EB	Hook
94	Hook Clamp Screw
275-EB	Main Shaft



271EB



270EB



268EB



98



269EB



84



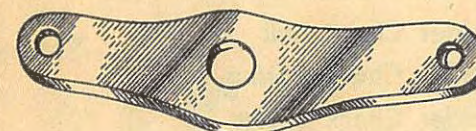
267EB



28S



245EB



242EB



94



243EB



28EB



244EB



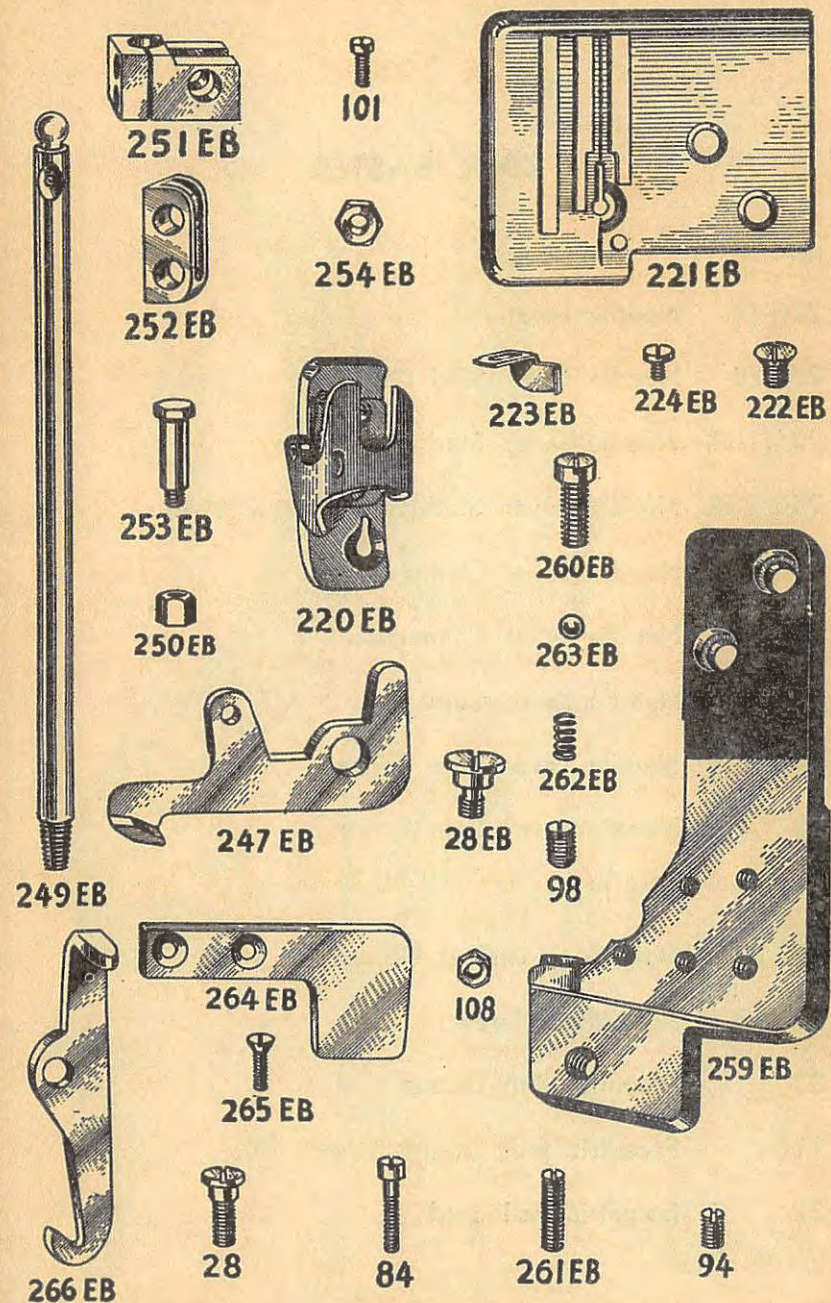
274EB

275EB

WHEN ORDERING PARTS SPECIFY MODEL

EDGE BASTER

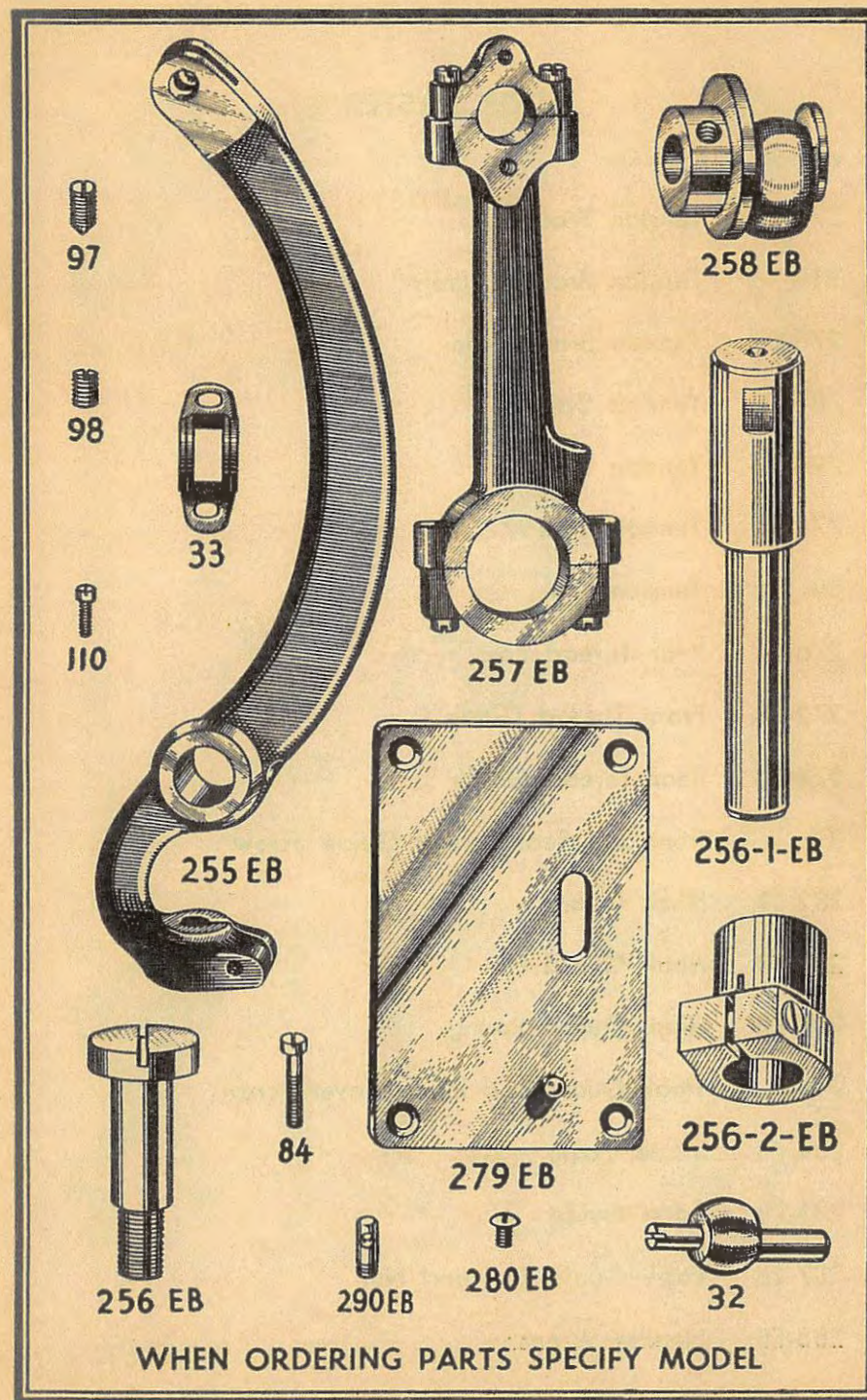
NUMBER	NAME
249-EB	Needle Bar
250-EB	Needle Bar Clamp Nut
251-EB	Needle Bar Connecting Block
101	Needle Bar Connecting Block Clamp Screw
252-EB	Needle Bar Connecting Link
253-EB	Needle Bar Connecting Link Stud
254-EB	Needle Bar Connecting Link Stud Nut
221-EB	Throat Plate
222-EB	Throat Plate Screw
223-EB	Needle Guard
224-EB	Needle Guard Screw
220-EB	Foot (Specify type of work)
247-EB	Upper Jaw Rocker
28-EB	Upper Jaw Rocker Stud
259-EB	Jaw Support Bracket
260-EB	Jaw Support Bracket Screw
263-EB	Upper Jaw Holder Check Ball
262-EB	Upper Jaw Holder Check Spring
98	Upper Jaw Holder Check Screw
264-EB	Jaw Gibb
265-EB	Jaw Gibb Screw
266-EB	Upper Jaw Holder
28	Upper Jaw Holder Stud
84	Upper Jaw Holder Screw
108	Upper Jaw Holder Nut
261-EB	Upper Jaw Rocker Adjusting Screw
94	Upper Jaw Rocker Adjusting Check Screw



WHEN ORDERING PARTS SPECIFY MODEL

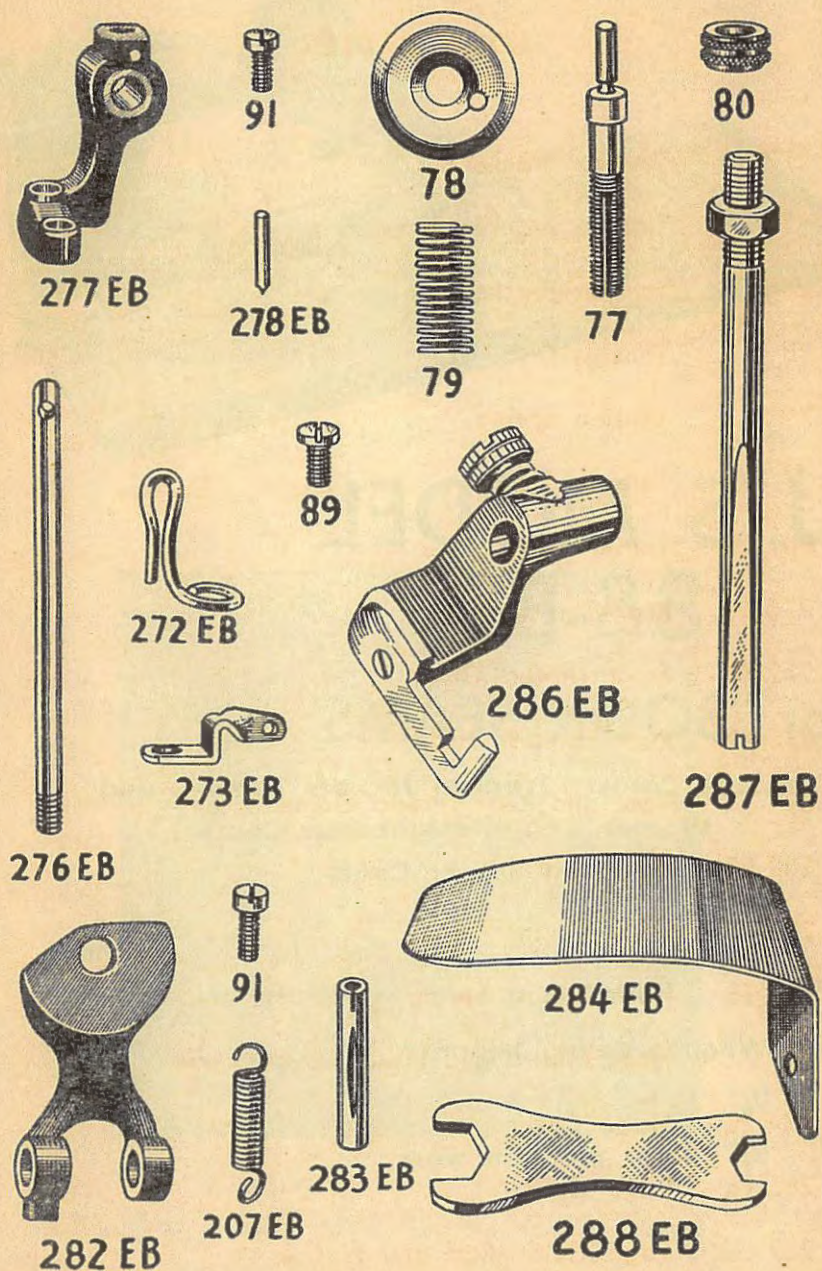
EDGE BASTER

NUMBER	NAME
255-EB	Needle Lever
256-EB	Needle Lever Stud Old Style
256-1-EB	Needle Lever Stud New Style
256-2-EB	Needle Lever Stud Clamp New Style
84	Needle Lever Clamp Screw
257-EB	Needle Lever Connection
258-EB	Needle Lever Cam
97	Needle Lever Cam Screw
98	Needle Lever Cam Screw
279-EB	Side Plate
290-EB	Side Plate Thread Guide
280-EB	Side Plate Screw
33	Eccentric Ball Guard
110	Eccentric Ball Guard Screw
32	Eccentric Ball Stud

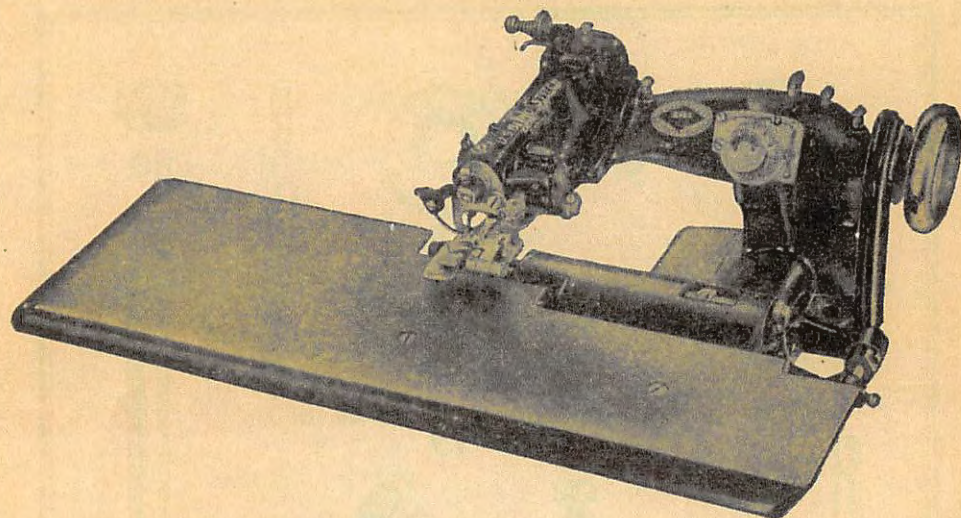


EDGE BASTER

NUMBER	NAME
277-EB	Tension Bracket
91	Tension Bracket Screw
278-EB	Tension Bracket Pin
78	Tension Disc
79	Tension Spring
77	Tension Stud
80	Tension Nut
276-EB	Rear Thread Post
272-EB	Front Thread Guide
273-EB	Rear Thread Guide
89	Front and Rear Thread Guide Screw
282-EB	Hook Guard
283-EB	Hook Guard Pin
207-EB	Hook Guard Spring
91	Hook Guard and Inside Cover Screw
284-EB	Inside Cover
286-EB	Edge Guide
287-EB	Edge Guide Rod and Nut
288-EB	Needle Wrench



WHEN ORDERING PARTS SPECIFY MODEL



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for "BOOK SEAMS"

on Sack Coats • Tropical Jackets • Men's and
Women's Lightweight Top Coats
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1/4" B for medium work

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There are also other U. S. Blind
Stitch models not illustrated. How-
ever, if you wish parts for these
machines, pick out part nearest to
it and write to us specifying your
model number and type of work. '



There is a U. S. machine for every blind stitch need